

# A Constrained K-Means and Nearest Neighbor Approach for Route Optimization in the Bale Collection Problem

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# Problem Description and Motivation



- The BCP is concerned with the collaborative operation of loaders and wagons.
- Planned management is required to coordinate the tasks efficiently.
- Collection strategy is typically based on the skills and experience of the operator.
- Inconsistent and subjective nature of decisions based on operator judgment tend to produce suboptimal solutions (Milkman et al., 2009).



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- More efficient bale collection plans are achievable.
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- Solving the BCP involves identifying:
  - 1 The optimal number and locations of roadside storage sites.
  - 2 The bale collection routes that minimize the total travel distance.

- The identification of roadside storage sites where bales are to be transported can be expressed as a cluster analysis problem.
- The aim is to partition the bales into  $k$  clusters in which each bale belongs to the cluster with the nearest mean, resulting in a partition of the bales on the field.



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- If the location of the cluster centers were not constrained to lie on the roadside, then the  $k$ -means algorithm (Hartigan, 1975), may be directly applied.
- Even so, the problem is NP-hard.
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- Given a set of points  $\mathcal{X} = (x_1, x_2, \dots, x_n)$ , where each point is a  $d$ -dimensional real vector,  $k$ -means clustering aims to partition these  $n$  points into  $k \leq n$  sets  $S = \{S_1, S_2, \dots, S_k\}$  so as to minimize the within-cluster sum of squares.
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- We also have  $m$  compact sets in  $\mathbb{R}^2$  denoted  $\{T_1, \dots, T_m\}$ , such that the valid positions for the cluster centers are in  $T = T_1 \cup \dots \cup T_m$ .
- Define the auxiliary functions:

$$g_j(x) = \min_{t \in T_j} \|x - t\|^2, \quad j = 1, \dots, m$$

that calculate the minimum Euclidean distance between a given point,  $x$ , and any point in the set  $T_j$ .

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# Part I: Constrained Cluster Analysis of Bales

## Optimization Problem

$$\underset{(\boldsymbol{\mu}_1, S_1), \dots, (\boldsymbol{\mu}_k, S_k)}{\text{minimize}} \quad \sum_{i=1}^k \sum_{\mathbf{x} \in S_i} \|\mathbf{x} - \boldsymbol{\mu}_i\|^2 \quad (1a)$$

$$\text{subject to} \quad \prod_{j=1}^m g_j(\mathbf{u}_i) = 0 \quad \text{for } i = 1, \dots, k \quad (1b)$$

$$S_1 \cup S_2 \cup \dots \cup S_k = S \quad (1c)$$

$$S_i \cap S_j = \emptyset \quad \forall i \neq j. \quad (1d)$$

# Part I: Constrained Cluster Analysis of Bales

## Optimization Algorithm

**Step 1** Choose  $k$  random points from  $S$  to be the initial cluster centers,  $\mathbf{u} = (\mathbf{u}_1, \mathbf{u}_2, \dots, \mathbf{u}_k)$ . The relaxed solution of the  $k$ -means algorithm is a good initial starting point.

**Step 2** For  $i = 1, \dots, k$ , assign points to clusters based on their Euclidean distance to the cluster centers:

$$S_i = \left\{ \mathbf{x} \in \mathcal{X} : \|\mathbf{x} - \mathbf{u}_i\|^2 < \|\mathbf{x} - \mathbf{u}_j\|^2, j \neq i \right\}.$$

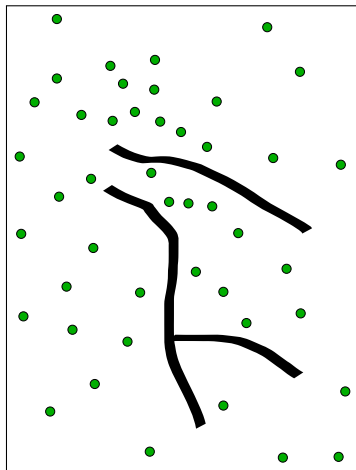
**Step 3** For  $i = 1, \dots, k$ , update the cluster centers by solving the following minimization problem:

$$\mathbf{u}_i = \arg \min_v \left\{ f_i(\mathbf{v}) = \sum_{\mathbf{x} \in S_i} \|\mathbf{x} - \mathbf{v}\|^2 + \gamma \cdot g_i(\mathbf{v}) \right\}$$

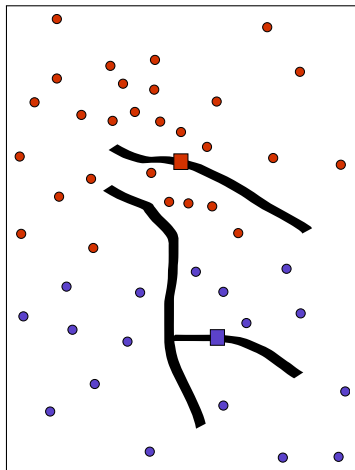
**Step 4** Repeat Steps 2 and 3 until there is no significant change in the clustering criteria,  $\sum_{i=1}^k f_i(\mathbf{u}_i)$ .

# Part I: Constrained Cluster Analysis of Bales

*Example of a constrained cluster analysis problem*



(a) Road network and bales



(b) Solution

- This part of the BCP may be formulated as a graph theory problem.
- For a given cluster,  $S_\alpha$ ,  $\alpha = 1, \dots, k$ , let  $G = (N_\alpha, A_\alpha)$  be an undirected graph, where  $N_\alpha$  is the set of nodes (bales) and  $A_\alpha$  is the set of edges.
- $N_\alpha = \{0, 1, \dots, n_\alpha\}$  is an index set for cluster  $S_\alpha$ , containing  $n_\alpha$  bales and a roadside storage node, denoted by 0.
- $A_\alpha = \{(i, j) \mid i, j \in N_\alpha; i < j\}$  represents the set of  $(n_\alpha + 1)(n_\alpha + 2)/2$  existing edges connecting the  $n_\alpha$  bales and the storage site.

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## Part II: Within Cluster Route Optimization

### Optimization Problem

- A weight,  $q_i$ , is assigned to each bale  $i$ ,  $1 \leq i \leq n_\alpha$  ( $q_0 = 0$ ).
- Each edge has an associated cost,  $c_{ij} > 0$ , of sending a vehicle from node  $i$  to node  $j$ .
- The  $c_{ij}$  are assumed to be symmetric and proportional to the Euclidean distance,  $d_{ij}$ , between any two nodes, thus  $c_{ij} = c_{ji} \propto d_{ij}$ ,  $i, j \in N_\alpha$ .
- The collection activities are to be implemented by a fleet of  $v$  vehicles,  $v \geq 1$ , with equal capacity,  $\kappa \geq \max\{q_i \mid 1 \leq i \leq n_\alpha\}$ .

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The following additional constraints are associated with the problem:

- 1) all routes begin and end at the roadside storage node
- 2) no two routes visit the same bale
- 3) all bales are visited exactly once
- 4) no vehicle can be loaded exceeding its maximum capacity

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- Decision vector is  $\mathbf{x} = (x_{ijr})$ , where  $i, j \in N_\alpha$ , and  $r \in R = \{1, 2, \dots, \tau\}$
- $\tau = \lceil n_\alpha / \kappa \rceil$  is the number of routes needed in order to pick up all of the  $n_\alpha$  bales:

$$x_{ijr} = \begin{cases} 1 & \text{if route } r \text{ contains edge } (i, j) \\ 0 & \text{otherwise,} \end{cases} \quad (2)$$

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## Part II: Within Cluster Route Optimization

### Optimization Problem – Mathematical Representation

$$\underset{u}{\text{minimize}} \quad \sum_{r \in R} \sum_{(i,j) \in A_\alpha}^t c_{ij} x_{ijr} \quad (3a)$$

$$\text{subject to} \quad \sum_{r \in R} \sum_{j \in N_\alpha} x_{ijr} = 1 \quad \forall i \in N_\alpha \quad (3b)$$

$$\sum_{i \in N_\alpha} \sum_{j \in N_\alpha} x_{ijr} \times q_j \leq \kappa \quad \forall r \in R \quad (3c)$$

$$\sum_{j \in N_\alpha} x_{0jr} = 1 \quad \forall r \in R \quad (3d)$$

$$\sum_{i \in N_\alpha} x_{ijr} = \sum_{i \in N_\alpha} x_{jir} \quad \forall j \in N_\alpha, r \in R \quad (3e)$$

## Part II: Within Cluster Route Optimization

### Min-min min-max route optimization algorithm (MMROA)

**Step 1** Set  $k = \min(\kappa, |N_\alpha| - 1)$ , where  $\kappa$  is the capacity of the wagon . Compute the set of  $k - 1$  nearest neighbors for each bale  $b \in N_\alpha$ . Denote the set of  $k - 1$  nearest neighbors of bale  $b$  as  $Q_b$ .

**Step 2** Define the function

$$M(x, S_\alpha) = \begin{cases} 1 & \text{if } x \in S_\alpha \\ 0 & \text{otherwise} \end{cases}$$

For each bale,  $b \in N_\alpha$ , compute

$$m_b = \sum_{i \in N_\alpha} M(b, Q_i)$$

Let  $b_1^* = \arg \min_b \{m_b : b \in N_\alpha\}$

and  $b_2^* = \arg \max_b \{m_b : b \in N_\alpha\}$ .

Randomly choose  $b_1^*$  or  $b_2^*$  with equal probability. Denote the chosen bale as  $b^*$ .

**Step 3** Among the sets

$$Q = \{Q_b \mid b^* \in Q_b, b \in N_\alpha\},$$

which contain  $b^*$  select the one that has the shortest cycle, including the roadside storage node, and denote this set as  $Q^*$ .

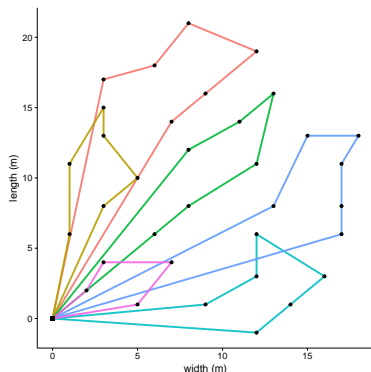
**Step 4** Update the set  $N_\alpha$  by:

$$N_\alpha = N_\alpha \setminus Q^*.$$

If  $N_\alpha \neq \emptyset$ , then go to Step 1.

# Part I: Constrained Cluster Analysis of Bales

## Example Problem



Obtained tours by the MMROA for a problem previously proposed by Grisso et al. (2007). MMROA yields an additional 6.8% reduction in the total travel distance.

- We consider a study area of size  $4800 \text{ m} \times 4800 \text{ m}$  that is composed of 9 equal-sized sections of 256 ha each.
- Bales are spatially distributed across the field according to a Poisson process and assuming a uniform yield.
- Four different wagon capacities are considered (8, 15, 30, and 70).
- Based on an analysis of the within-cluster sum of squares, the bales have been divided into five clusters.



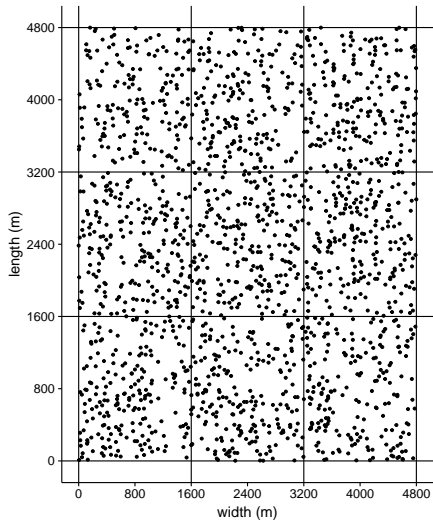
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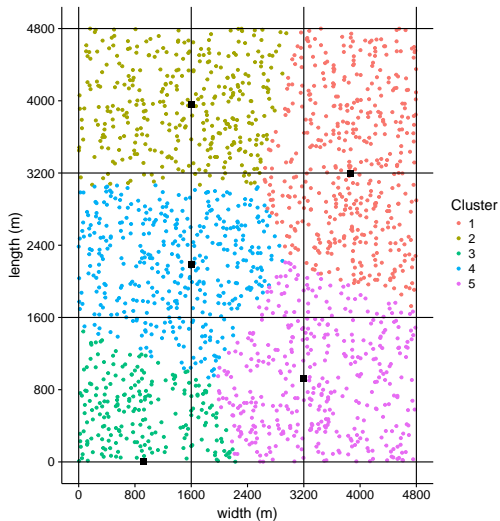
# Study Problem

## Description



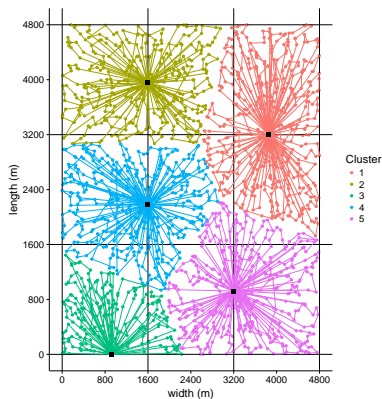
# Study Problem

## Constrained Cluster Analysis

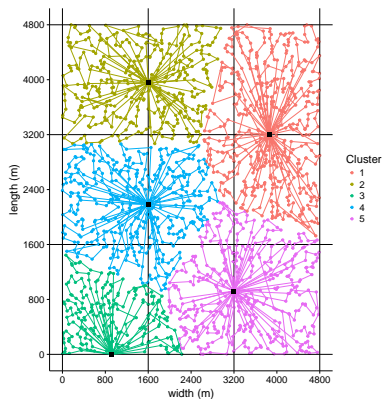


# Study Problem

MMROA solutions for wagon capacities of (a) 8 and (b) 15 bales



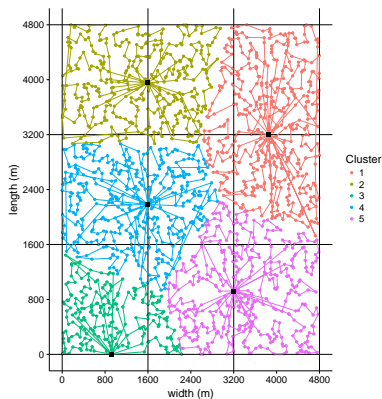
(a) Wagon capacity of 8 bales.



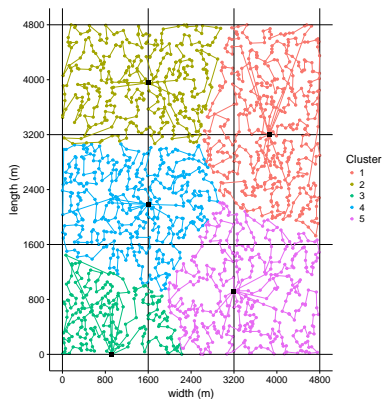
(b) Wagon capacity of 15 bales.

# Study Problem

MMROA solutions for wagon capacities of (a) 35 and (b) 70 bales



(c) Wagon capacity of 35 bales.



(d) Wagon capacity of 70 bales.

### MMROA Solutions

Wagon Capacity (bales)	Number of Routes	Distance (m)
8	229	525,692
15	124	345,755
35	55	225,206
70	30	184,546



- The potential benefits of our approach to solving the BCP are its scalability and ease of implementation.
- Developed a constrained  $k$ -means algorithm and nearest neighbor approach to the BCP, which minimizes travel distance and hence fuel consumption.
- Able to tackle large problems and can be easily incorporated into existing bale collection operations.

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